

## Technical Data Sheet

# Accutech HP0336C10L1

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 10% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.960	0.958 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	189000 psi	1300 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4790 psi	33.0 MPa	
Break	2470 psi	17.0 MPa	
Tensile Elongation			ASTM D638
Yield	9.0 %	9.0 %	
Break	100 %	100 %	
Flexural Modulus	232000 psi	1600 MPa	ASTM D790
Flexural Strength	5220 psi	36.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.75 ft·lb/in	40 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	91	91	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	208 °F	98.0 °C	
264 Psi (1.8 Mpa), Unannealed	135 °F	57.0 °C	

### Additional Information

Ash Content, ASTM D2584: 10%

### Notes

These are typical property values not to be construed as specification limits.